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**CARNEIRO**(10) **Pub. No.: US 2016/0106160 A1**(43) **Pub. Date: Apr. 21, 2016**(54) **GARMENT AND MANUFACTURING  
METHOD***D05B 1/06* (2006.01)*A41D 31/00* (2006.01)*D06F 35/00* (2006.01)(71) Applicant: **COFEMEL- Sociedade de Vestuário,  
S.A., Lousado (PT)**(52) **U.S. Cl.**CPC *A41D 1/06* (2013.01); *A41D 31/00* (2013.01);*D06F 35/005* (2013.01); *D05B 1/06* (2013.01);*D06L 3/023* (2013.01)(72) Inventor: **Beatriz Vila Nova Azevedo Costa  
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**ABSTRACT**(21) Appl. No.: **14/885,380**(22) Filed: **Oct. 16, 2015**(30) **Foreign Application Priority Data**

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Garment and manufacturing method, describes a one size garment (1) for different sizes of women or men, made of a fabric comprising at least a natural non-elastic fibre material, a first synthetic fibre material and a second elastic synthetic fibre material, these synthetic fibres being covered by polyurethane and polyethylene, having chain stitch seams (3) using 100% polyester thread (4) in which are also stretchy, which join together the different pieces (2) to form the garment; and in that said garment (1) has a distressed look in certain areas of the material. The manufacture thereof comprises making, by hand or machine, using round point needles and a subsequent wash process in two phases, in which an emulsion to protect the elastic fibres is added.

